

60	1	CARTON STOP	U5019840M
61	1	ASSY, INNER FRAME BEAM, RH	U5019842M
62	1	ASSY, FRONT TABLE, RH	U5019843M-003
63	1	DBL TIMING BELT, T10 x 31W x 7260 LG	U5019844P
64	1	SPLICE BAR	U5019899M-001
65	1	HOMING TAB	U5020153M
66	2	GUARD, HOPPER PULLEY	U5020160M
67	1	GUARD, HOPPER PULLEY	U5020196M-001
68	2	SPACER, 8 x 25 x 50.0L	U5001097M-0119
69	1	HOMING TARGET, HOPPER	U5020206M
70	1	PROX. BRACKET MOTOR GUARD	U5020314M
71	1	SPACER, BANNER ULTRASONIC	U5008018P
72	1	BRKT, CARTON ADVANCE, DUAL SENSOR	U5020281M
73	1	TOP DETENT, 24PK	U5020285M
74	2	BRACKET, TOP DETENT, 24PK	U5020286M-001
75	1	PLATE, TOP DETENT 24PK MTG	U5020290M
76	1	QUICK RELEASE PIN, M8x65	U5020316P
77	1	PIVOT PIN, 8 DIA x 70LG	U5020317P
78	1	BRKT, LOW HOPPER SNSR	U5020404M
79	1	SENSOR, DIFFUSE REFLECTION, 100MM	U5017372P
80	1	SHAFT, SPLINE DRIVE, .75"x16, MOD	U5021247M
81	1	SLIDE BAR	U5021408M
82	1	GUARD, HOPPER PULLEY	U5020196S-001
ITEM	QTY	EXPENSE ITEMS	PART NUMBER
83	4	M8 FLAT WASHER DIN125A SS	U6002509P_EXP
84	1	HEX NUT, M6X1 SS	U6002617P_EXP
85	16	HEX LOCK NUT, M6X1 SS	U6002678P_EXP
86	39	HEX LOCK NUT, M8X1.25 SS	U6002679P_EXP
87	3	HEX LOCK NUT, M12X1.75 SS	U6002681P_EXP
88	4	SCREW HHCS, M6x16 FULLTHD SS	U6002740P_EXP
89	18	SCREW HHCS, M6x16 LW FULLTHD SS	U6002740P_L_EXP
90	4	SCREW HHCS, M6x16 LW FW FULLTHD SS	U6002740P_L_F_EXP
91	11	SCREW HHCS, M6x25 LW SS	U6002742P_L_EXP
92	1	SCREW HHCS, M6x30 LW SS	U6002743P_L_EXP
93	4	SCREW HHCS, M6x35 LW SS	U6002744P_L_EXP
94	1	SCREW HHCS, M8x20 LW FULLTHRD SS	U6002763P_L_EXP
95	4	SCREW HHCS, M8x25 LW SS	U6002764P_L_EXP
96	23	SCREW HHCS, M8x35 LW SS	U6002766P_L_EXP
97	4	SCREW HHCS, M8x35 LW FW SS	U6002766P_L_F_EXP
98	6	SCREW HHCS, M8x40 LW SS	U6002767P_L_EXP
99	2	SCREW HHCS, M8x45 LW SS	U6002768P_L_EXP
100	1	SCREW HHCS, M10x25, FULLTHRD SS	U6002784P_EXP
101	1	SCREW HHCS, M12x45 FULLTHRD SS	U6002807P_1_EXP
102	4	SCREW FHCS, M6x12 SS	U6002936P_EXP
103	4	SCREW FHCS, M6x16 SS	U6002937P_EXP
104	16	SCREW FHCS, M8x65 SS	U6002960P_EXP
105	10	SCREW FHCS, M8x70 SS	U6002961P_EXP
106	2	SCREW SHCS, M4x12 FULL THD SS	U6003026P_EXP
107	2	SCREW SHCS, M4x20 FULL THD SS	U6003028P_EXP
108	2	SCREW SHCS, M5x20 LW FW SS	U6003043P_L_F_EXP
109	8	SCREW SHCS, M6x16 SS	U6003060P_EXP
110	2	SCREW SHCS, M6x20 SS	U6003061P_EXP
111	2	SCREW SHCS, M6x35 SS	U6003064P_EXP
112	4	SCREW SHCS, M6x100 SS	U6003074P_EXP
113	4	SCREW SHCS, M6x110 SS	U6003075P_EXP
114	32	SCREW SHCS, M8x20 SS	U6003079P_EXP
115	3	SCREW SHCS, M8x25 SS	U6003080P_EXP
116	3	SCREW SHCS, M8x90 SS	U6003091P_EXP
117	1	SCREW SHCS, M10x25 SS	U6003098P_EXP
118	1	"EXP" CUP POINT SET SCREW, M8X1.25 x 50.0 LG (STN STL)	U6003342P_EXP
119	2	EXP" KEY, 5 x 5 x 75 WITH ROUNDED ENDS, (STN STL)	U6003519P_1_EXP
120	2	HEX NUT, M5X0.8 LW SS	U6003615P_L_EXP

B₁

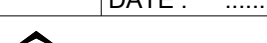
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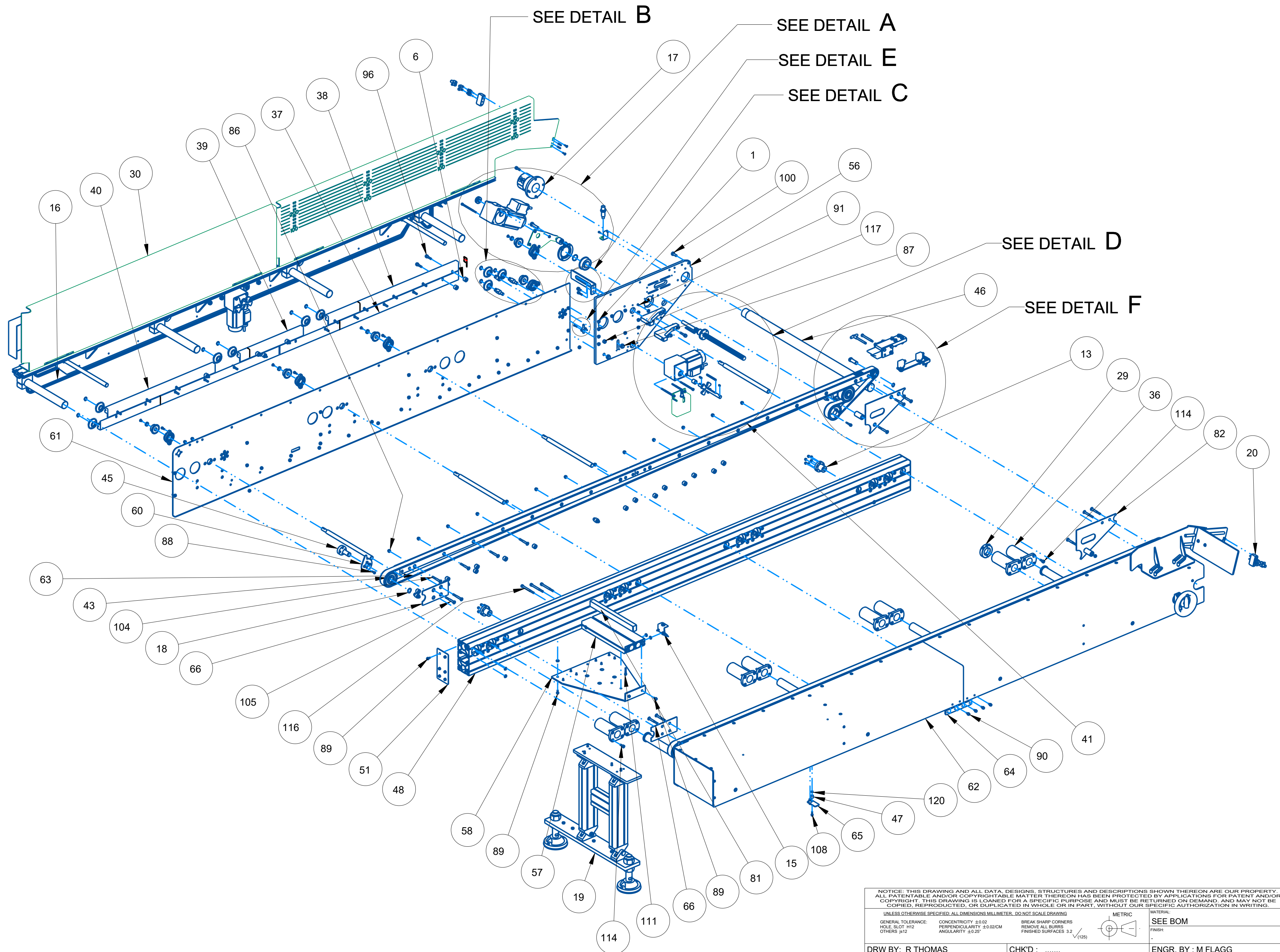
FOR CORRECT QTY
ON ITEM 16, SEE
ELECTRONIC BOM

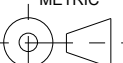
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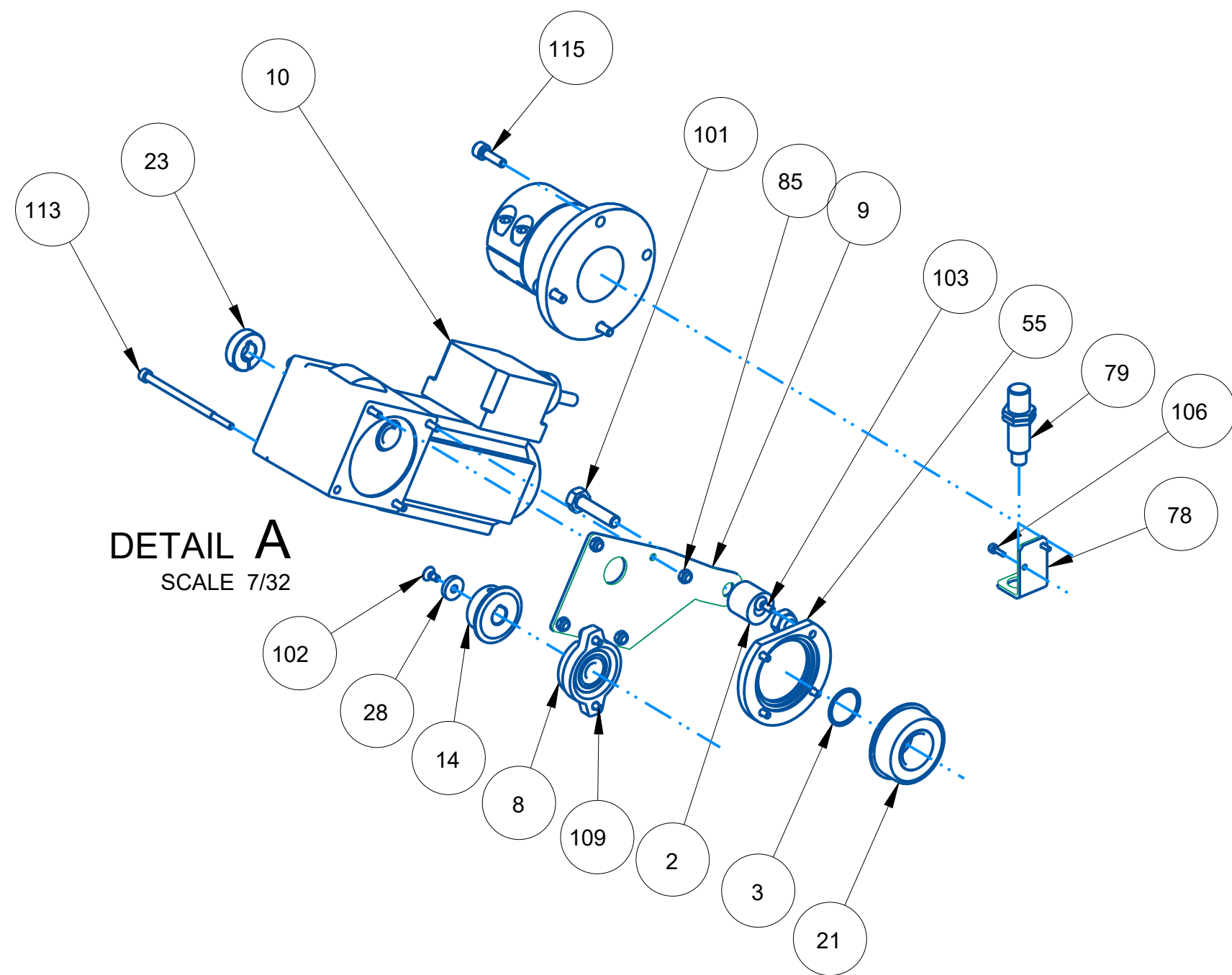
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ITEM	QTY	DESCRIPTION	PART NUMBER
1	62	SQUARE NUT, M8, MINITEC	09-038064-6000-0
2	1	POLYURETHANE TUBE, 1/2" ID X 1" LG	U5000367P
3	1	RETAINING RING, 30MM SHAFT, MED. DUTY	U5000855P
4	1	INDUCTIVE PROX, M12x1	U5001082P
5	1	SPACER, 15 x 19 x 20L, SST	U5001097M-0006
6	23	SPACER, 8 x 20 x 14.2 THK	U5001097M-0114
7	1	SPLINED, FLANGED BUSHING	U5021245M
8	5	2-BOLT FLG BRG, TYPE BLFL, 15MM	U5001484P
9	1	TORQUE ARM, RNYM004 RDCR, RH	U5001491M
10	1	GEARMOTOR, SM-HYPONIC, 90W, 240:1 W/BRAKE	U5001496P
11	1	COUNTING CAM, 8 POSITION	U5001506M
12	1	GEARMOTOR, SM-HYPONIC, 40W, 20:1 W/BRAKE	U5001515P
13	2	NUT, TR20X4 FLANGED NONMET.	U5001637P
14	5	SPROCKET, 35B15	U5001649M
15	1	ASSY, FEEDER SPLIT LIMIT SWITCH	U5001654M
16	1	ROLLER CHAIN, NO. 35, SS, 714 PITCHES	U5001668P_CFG13
17	1	SHAFT SUPPORT, 50 DIA, LONG RND FLG	U5019800P
18	1	RETAINING RING, EXTERNAL, 20MM, SS	U5007778P
19	1	ASSY, HOPPER LEG, 630 FEEDER	U5008536M-001
20	1	ASSY, SIDE DETENTS, 2x2	U5009101M
21	1	DOUBLE ROW BALL BEARING, 30x62x23.81	U5009640P
22	10	RETAINING RING, EXTERNAL, 15MM, SS	U5009946P
23	1	CLAMP COLLAR, SINGLE SPLIT, 15MM, W/KEY	U5011560P
24	1	KEY, 5x5x10 W/ROUNDED ENDS, STN STL	U5011734M-0033
25	1	KEY, 5x5x18 W/ROUNDED ENDS, STN STL	U5011734M-0036
26	1	JACKING BLOCK	U5012810M
27	2	SENSOR, ULTRASONIC 18MM 2-20"	U5012834P
28	4	COUNTERSUNK WASHER, 6 x 20 X 4	U5012896M
29	1	CLAMP COLLAR, SPLIT, 40MM, AL	U5016894P
30	1	ASSY, BACKSTOP SLIDE, RH	U5017228M-002
31	4	SCREW, TR20X4, HOPPER BACKSTOP	U5017232M
32	1	DRIVE SHAFT, HOPPER BACKSTOP	U5017234M
33	9	IDLER SPKT, NYLON, NO. 35, 18T	U5017238P
34	2	IDLER SHAFT	U5017239M
36	8	LINEAR BALL BEARING, FLG, DBL, 40MM	U5017979P
37	2	CHAIN GUIDE, NO. 35, SIDE MNT, 1215 LG	U5019370M-005
38	1	CHAIN GUIDE, NO. 35, SIDE MNT, 885 LG	U5019370M-006
39	1	CHAIN GUIDE, NO. 35, SIDE MNT, 430 LG	U5019370M-007
40	1	CHAIN GUIDE, NO. 35, SIDE MNT, 730 LG	U5019370M-008
41	2	BELT GUIDE, FLAT BED	U5019780M
42	1	IDLER PULLEY, T10x16 TEETH, 32 WD, 15MM BORE, CUT FLG	U5019787P
43	1	IDLER PULLEY, T10x26 TEETH, 32 WD, 20MM BORE	U5019788P
44	1	ASSY, BELT TENSIONER	U5019789M-001
45	1	FLGD SHAFT W/RET. RING, 20MM DIAx37LG	U5019797M
46	1	PIVOT SHAFT	U5019799M
47	2	SPACER, 8X13X12L AL	U5022583M
48	1	MAIN SUPPORT TUBE	U5019801M
49	1	CANT. TAPPED SHAFT W/STEP, 15 DIA	U5019805M
50	1	CANT. TAPPED SHAFT W/STEP, 15 DIA	U5019805M-001
51	2	END PLATE	U5019806M
52	2	END GUSSET	U5019807M
53	1	PULLEY, T10 x 25 TEETH, 32 WD, STEPPED BORE W/HOLES	U5019809M
55	1	BEARING RETAINER, MODIFIED	U5019817M
56	1	SUPPORT PLATE	U5019825M
57	1	INNER SUPPORT LEG	U5019828M
58	1	LOWER SUPPORT GUSSET	U5019829M

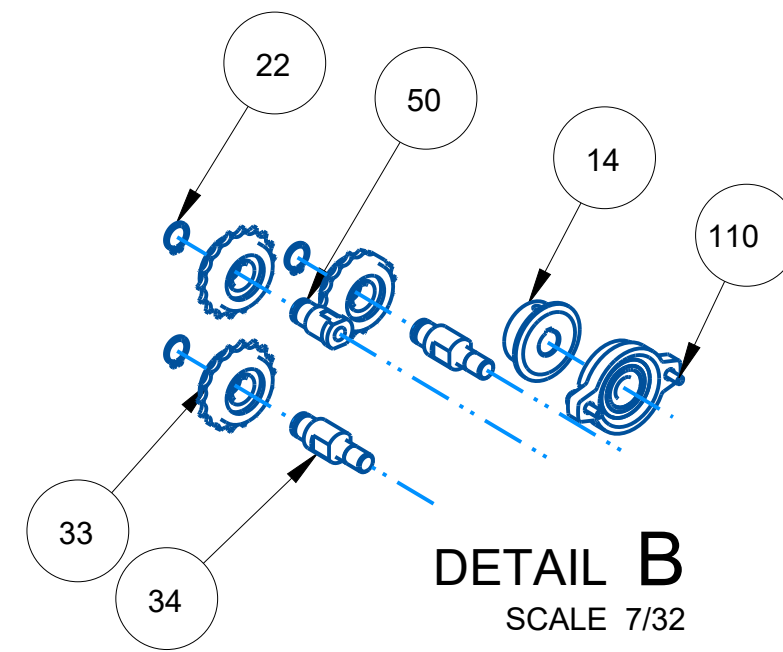
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-	--			UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING											
				GENERAL TOLERANCE: HOLE, SLOT .H12 OTHERS .H12		CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √(125)		METRIC	MATERIAL: SEE BOM FINISH: -				
C	ADDED ITEM 47 (U5022583M)	JMF	16-DEC-2020	DRW BY: R THOMAS				CHK'D :				ENGR. BY : M FLAGG			
B	1) ITEM 67 WAS U5020196M 2) ADDED ITEM 82 (U5020196S-001)	RT	7/11/18	DATE: 31-MAY-2012				DATE :				DATE :			
A	QTY ITEM 27 WAS 1x	RTP	01-24-17	TITLE: ASSY, EXTENDED HOPPER, RH								 PACKAGING SYSTEMS ATLANTA, GA, USA			
REV.	DESCRIPTION	BY	CHK'D	3/32	999	C	U5019779M-003				C		1/3		
		DATE	DATE	SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°	REV	VER 2+	SHEETS					



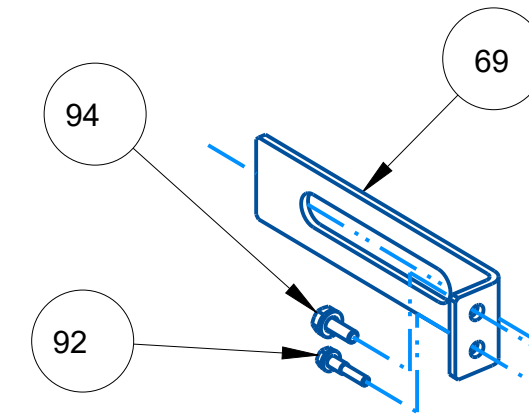
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UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING						MATERIAL: SEE BOM			
GENERAL TOLERANCE: HOLE .50 SLOT .50 OTHERS .50		CONCENTRICITY ± 0.02 PERPENDICULARITY ± 0.02 CM ANGULARITY $\pm 0.25^\circ$		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓ (125)		 METRIC			
DRW BY: R THOMAS		CHK'D :				ENGR. BY : M FLAGG			
DATE: 31-MAY-2012		DATE :				DATE :			
TITLE: ASSY, EXTENDED HOPPER, RH						 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
5/64 SCALE	999 MATERIAL CODE	C DRW. SIZE	DRW. N°	U5019779M-003			C REV	VER 2+	2/3 SHEETS



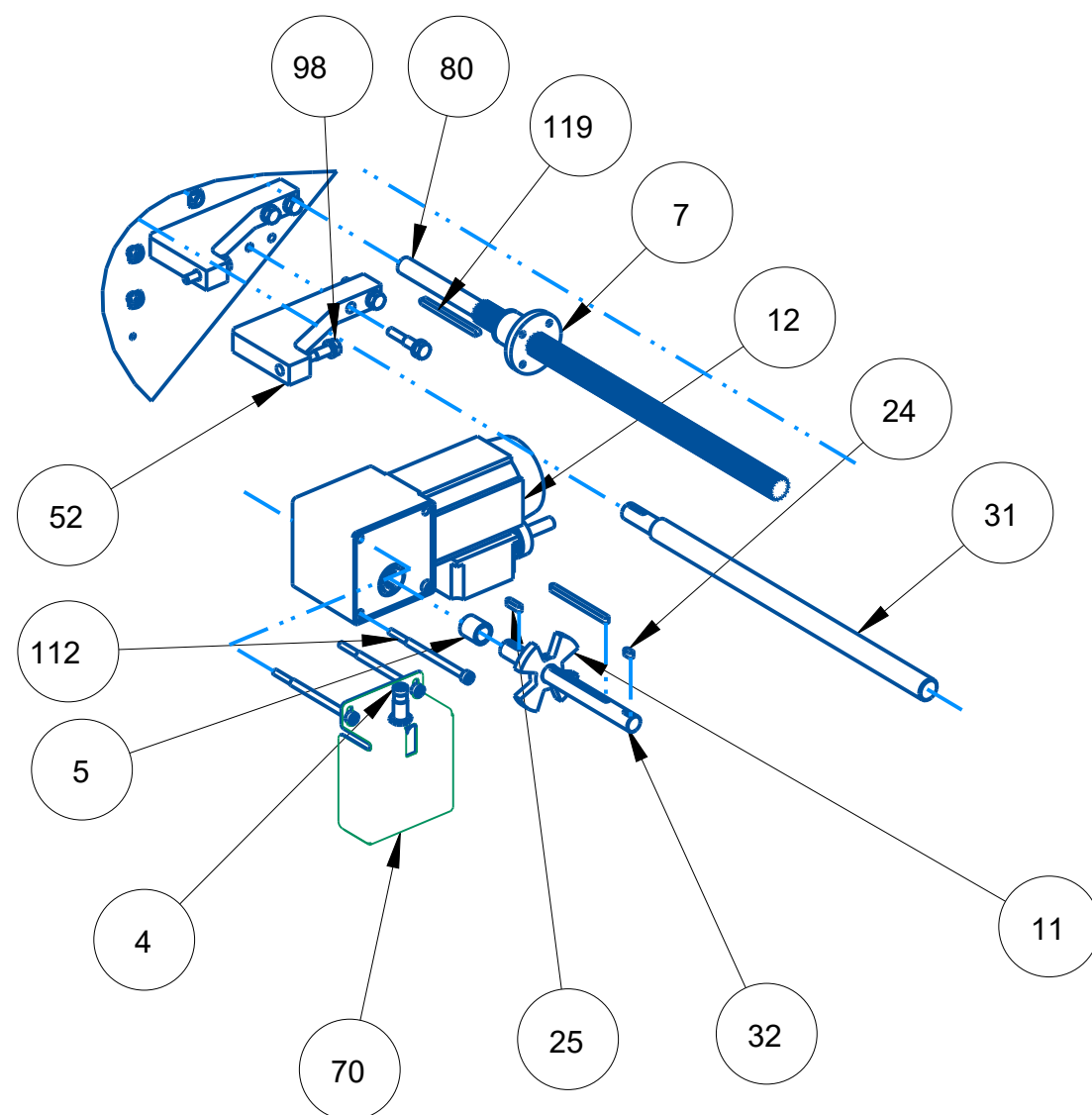
DETAIL A
SCALE 7/32



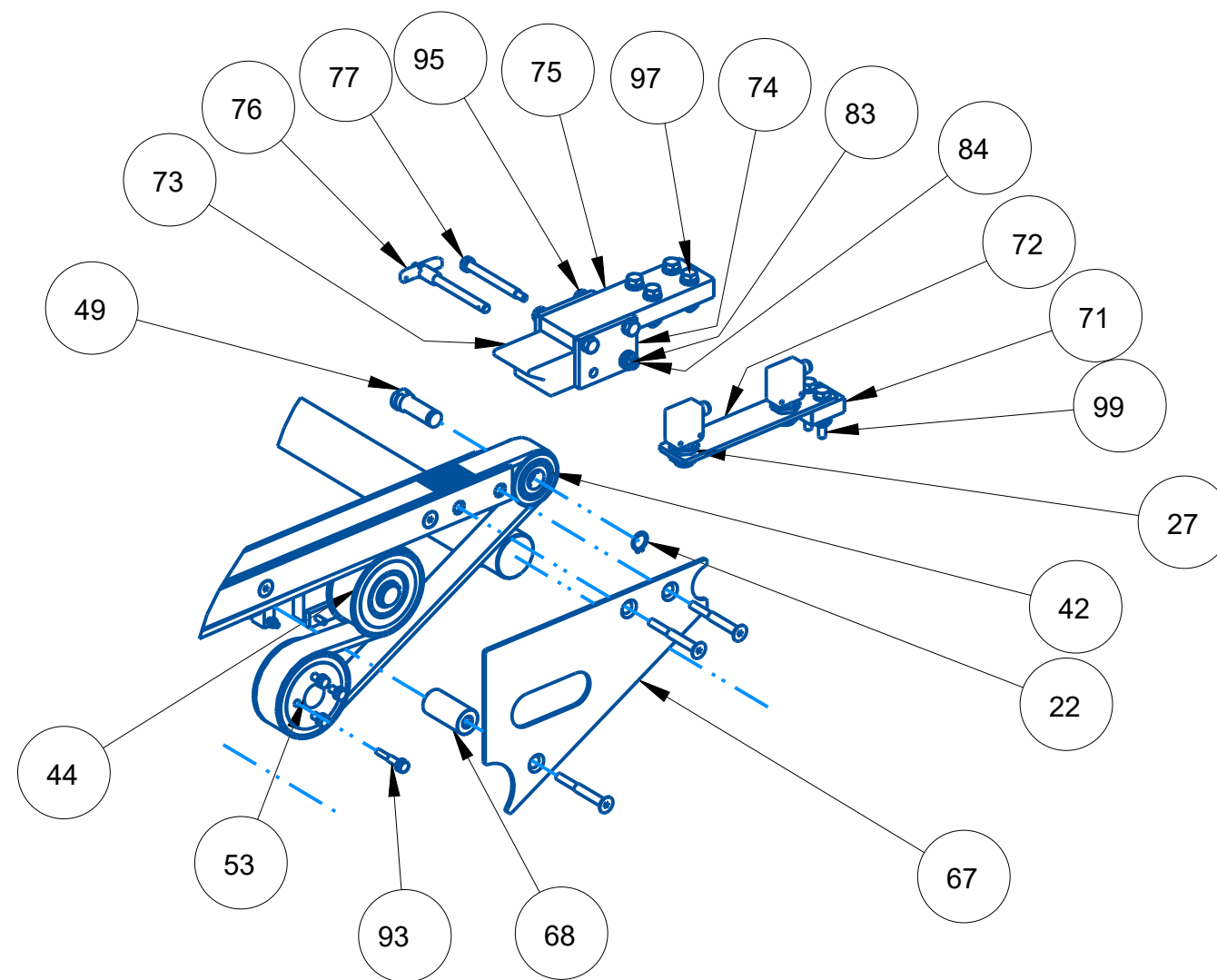
DETAIL B
SCALE 7/32



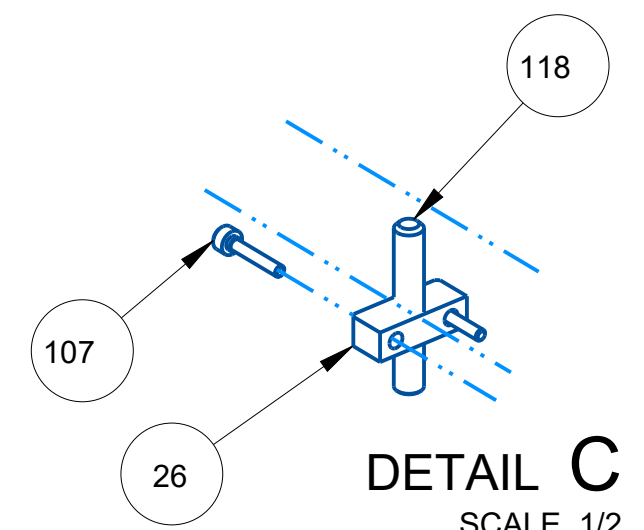
DETAIL E
SCALE 1/4



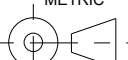
DETAIL D
SCALE 5/32



DETAIL F
SCALE 5/32



DETAIL C
SCALE 1/2

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING								MATERIAL: SEE BOM			
GENERAL TOLERANCE: HOLE .50 OTHERS .12		CONCENTRICITY .02 PERPENDICULARITY .02/CM ANGULARITY .025°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 √ (125)				FINISH: -			
DRW BY: R THOMAS		CHK'D :		ENGR. BY : M FLAGG							
DATE: 11-Oct-11		DATE :		DATE :							
TITLE: ASSY, EXTENDED HOPPER, RH								 WestRock		PACKAGING SYSTEMS ATLANTA, GA, USA	
3/32	999	C		U5019779M-003				C		3/3	
SCALE	MATERIAL CODE	DRW. SIZE	DRW. N°					REV	VER 2+	SHEETS	